



KORSCH
PRODUCT RANGE

XP 1

The Single Punch Tablet Press



Proven and Reliable

KORSCH
The Specialist.

Innovations Made in Berlin Since 1919

Focus Drives Perfection

Specialization is the key. Since 1919, KORSCH has focused on its core competency of tablet compression technology.

This focus and resulting experience base is the foundation for the broadest and most innovative product line for tablet compression technology.

KORSCH offers an optimal solution for virtually every tablet compression application – through initial feasibility, research, scale-up, clinical production, and full scale 24/7 production.

KORSCH presses are used successfully all over the world and are supported by a global network of sales and technical service specialists.

www.korsch.de

The logo consists of three vertical bars of equal height, colored black, red, and gold from left to right. To the right of these bars, the words "MADE IN" are stacked above "GERMANY" in a bold, black, sans-serif font.

MADE IN
GERMANY

KORSCH Quality

The XP 1 design permits the highest level of GMP, and the ability to conduct product development with minimum material quantities, using standard EURO and TSM press tooling. All press adjustments can be made during machine operation. The XP 1 offers robust and ergonomic design with optimal accessibility. The complete separation of the product

area from the mechanical area guarantees a GMP compliant work environment. A full instrumentation package allows precision measurement of press force and punch displacement. In combination with the KORSCH PharmaResearch®, the XP 1 offers a comprehensive data acquisition and analysis capability.



Easy Set Up During Operation

Uses Standard EURO and TSM Press Tools

50 kN Compression Force Capability

Fully Portable Version with Caster Base

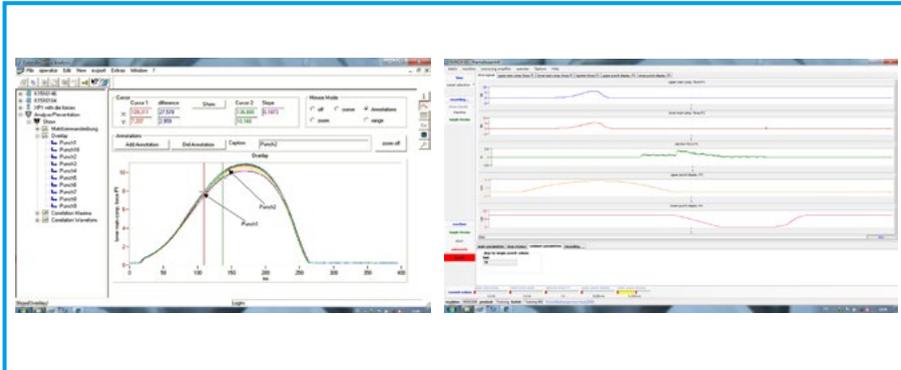


Extremely Fast Changeover

Fully GMP Compliant

Fully Automatic Operation

Table-Top Version



Data Acquisition and Analysis

Ultimate Flexibility

The KORSCH XP 1 offers high flexibility for product development and material characterization. Innovative tool adaptors permit the use of EURO and TSM B/D tooling. The XP 1 can work with a wide range of tablet formats, including micro-tablets to a maximum tablet diameter of 25 mm. The precise adjustments for dosing height and upper punch insertion depth permit tablet specifications to be established quickly

and maintained during automatic operation. A simple touch screen control permits the adjustment of press speed and the real-time display of compression and ejection forces. The design of the XP 1 also offers a high-containment execution. Equipped with the most modern data analysis and acquisition system, the XP 1 is the ultimate tool for small-scale product development.

Flexible Operation

The XP 1 is available as a table-top version or fully portable version with a locking caster base. Feeder and material hopper configurations permit the ability to produce large quantities up to 5 liters or small quantities up to 8 ml. An innovative tool adaptor permits the fast change of press tooling.

- Table-Top Version
- Adaptor for TSM B/D or EU B/D Tools
- Adaptor for KORSCH EK-0 Tools
- Feeder for Small Material Quantities (8 ml)

User friendly Operation and Changeover

Tablet parameters are established initially under manual operation, and the machine can be placed quickly into automatic operation. The tablet weight, thickness, and hardness can be adjusted while the machine is running. The open design and the smooth surface as well as the separation of the product area from the technical area enable easy and fast cleaning.



Ergonomical and Robust Design

The unique and robust design of the XP 1 allows 50 kN compression force. The drive is frequency controlled and infinitely variable across the full speed range. The operation is done via a simple touch-screen which is integrated to the machine.

The benefits at a glance:



- **Ultimate Flexibility**
- **Containment Solutions**
- **Comprehensive Data Acquisition and Analysis**

Containment Solutions

The KORSCH XP 1 WipCon® addresses all aspects of operator safety in a contained R&D press and permits extreme flexibility for feasibility, development and material characterization. The WipCon® design eliminates the need for personnel protection apparatus (PPA). The use of a standard RTP permits granulation and finished tablets to be passed

in and out of the machine in a fully contained manner. A fully integrated air handling system insures a negative pressure which is precisely controlled. The engineered placement of glove ports insures an ergonomic design which is fully functional and safe.

Negative Pressure Control

The XP 1 WipCon® ensures a safe operator environment with isolator and negative pressure control for the handling of high dosage active and potent products. Insertion and extraction of material, tools and machine parts like material hopper and feeder, via RTP (Rapid Transport Port).

- Fully Integrated
- Glove Port Access
- Pressure Control

Sterile Product Development

For product safety the XP 1 can also be operated with a positive pressure/sterile environment. Thereby a decontamination of the compression area (e.g. with H₂O₂) is possible. The easy change of the operation mode from negative to positive pressure ensures that both full product safety and/or full operator safety from the isolator is guaranteed.

Conventional Operation

The use of gloves for the handling and cleaning of the machine is not necessary when harmless materials are produced. As a solution, a cover with safety interlock has been designed for the movable parts (feeder). The XP 1 WipCon® can then be operated with an open isolator door as a conventional press for R&D.





Full GMP Compliance According to GAMP 5

21 CFR Part 11 Conformity with password login, electronic audit trails and secure data storage format.

- GMP-Risk analysis
- Quality management
- Computer system validation
- Certification



Comprehensive Data Acquisition and Analysis

PharmaResearch® was developed specifically to permit data collection and analysis for press force and punch displacement data. The system can collect data locally, or write data to a SQL server on a central network, to permit centralized data storage and analysis.

All compression forces for each punch station are collected and the average value from one revolution as well as the resulting relative standard deviation are calculated and displayed in real time.



The XP 1 Functionality

The basic module of the XP 1 includes safe login, error display, service and calibration menu. The optional module for the production of clinical batches includes also:

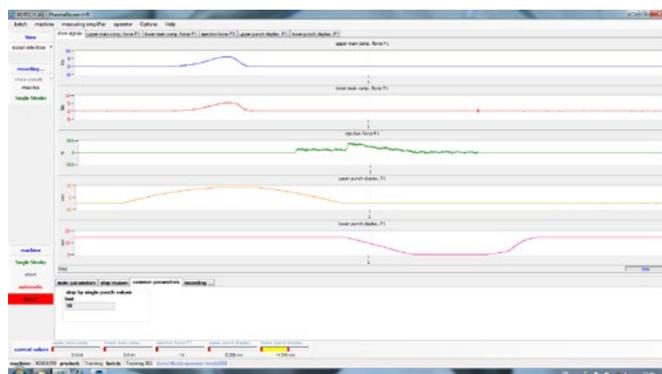
- Data acquisition
- Data analysis

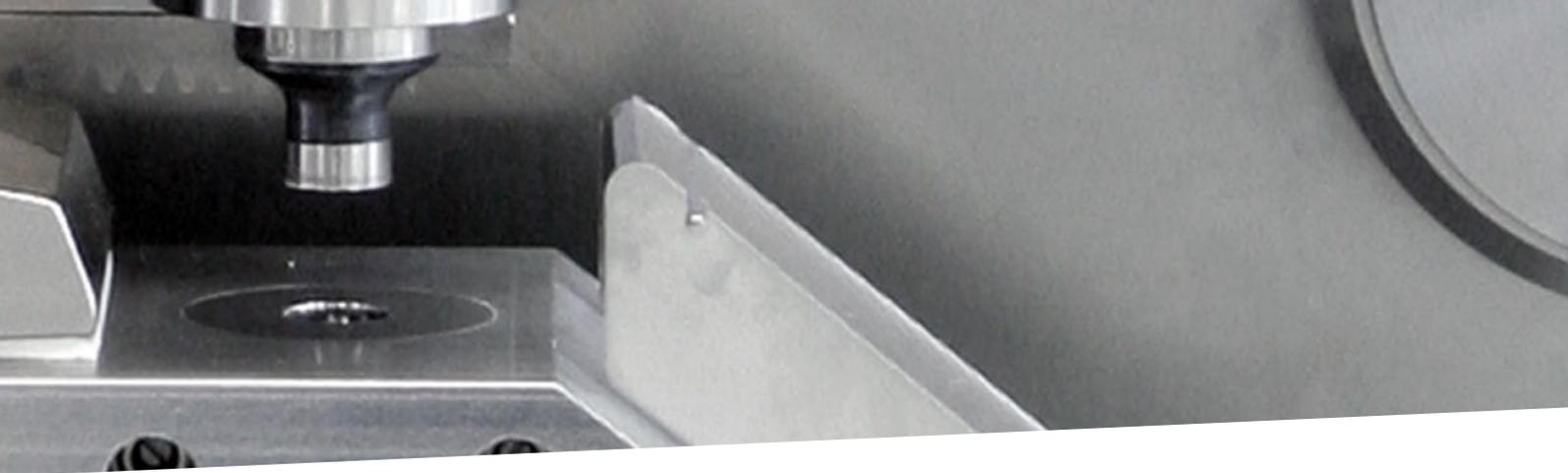
Process Optimization: Instrumentation and Automated Data Acquisition

PharmaResearch® is a comprehensive analysis software which calculates the tablet properties according to the press information collected. It conforms with the FDA approach for process oriented consideration of the press procedures (Process Analytical Technology – PAT)

Instrumentation:

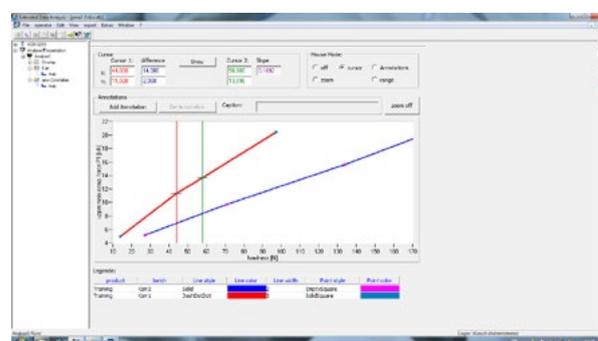
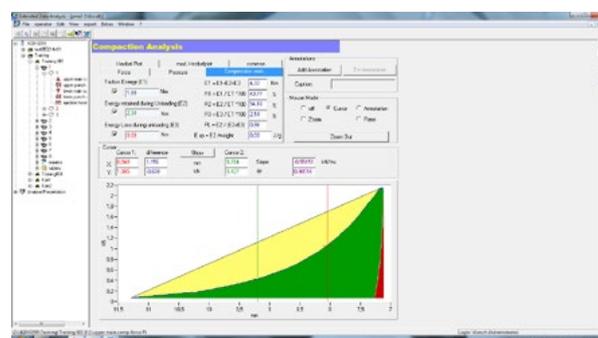
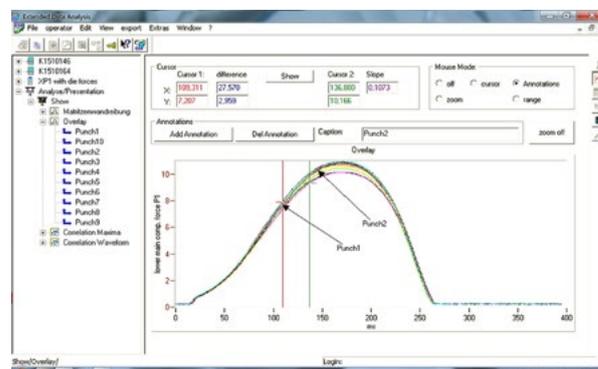
- Upper/Lower Compression Force
- Ejection Force
- Scrape-off Force
- Upper/Lower Punch Displacement





Data Analysis

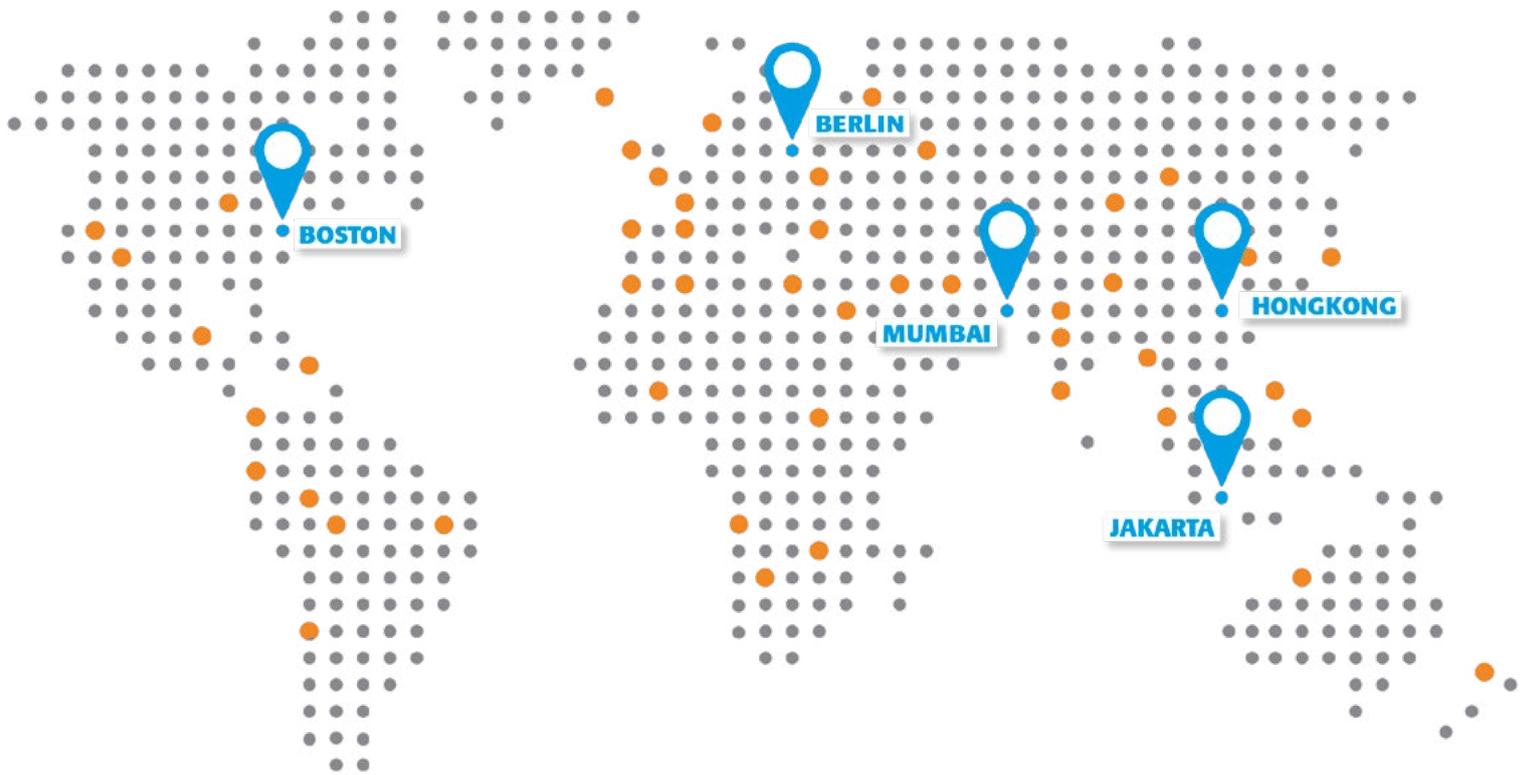
- Free format graphic and statistical analysis to allow the export of many data formats
- Reports can be automatically generated in a variety of data formats with and without an electronic signature
- Charts can be dimensioned, comments added, formatted and exported before being processed in the MS Office world
- Fingerprint recording during production. Overlay Technology allows safe and quick recognition of subsequent waveforms
- Correlation Analysis to establish a "Knowledge Database" that serves to easily compare the properties of known and unknown ingredients
- The database enables the user to correlate measuring values from the tableting process and derived and externally recorded quantities (e.g. tablet hardness, density, etc.)
- Compaction Analysis allows evaluations e.g. Heckel plot, energy, work of compression, contact time, compressibility
- "Built-in" PAT function, i.e. the database is automatically filled with process data, thereby helping to define and complete PAT requirement for Knowledge Space and Design Space
- Network capability



The technical data included in this document are optimal parameters and are dependent on product quality and machine settings.

KORSCH
The Specialist.

KORSCH Global Service Network



OUR SERVICE HELPLINE IN YOUR REGION:

- **Europe, Near East, Africa**
Phone: +49 30 43576300
service@korsch.de
- **America**
Phone: +1-800-KORSCH-1
service@korschamerica.com
- **Eastern Asia and South-East Asia**
Phone: +852 69219136
service.asia@korsch.de
- **Southern Asia**
Phone: +91 2261509500
service@korschindia.com

